













# Cutter Selection Chart

Annular Core Cutter Category		24000	25000	27000	35000	37000
		High Speed Steel cutters for general holmaking applications.	High Speed Steel with Cobalt increase cutter capability and life.	Carbide Tipped Cutters cut the hardest metals at the highest speeds.	M42 rail cutter geometry, designed for drilling most rail applications.	Designed for sustained drilling rail even on the toughest rail applications.
		M2 HSS	M42	TCT	M42	TCT
		<750N	<900N	<1400N	<900N	<1400N
	Mild Steel	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
	Structural Steel	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
	Construction Steel	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
	High Strength Steel			<input checked="" type="checkbox"/>		
	Fine Grain Steel			<input checked="" type="checkbox"/>		
	Stainless Steel		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
	Aluminium	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
	Copper/Brass	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
	Cast Iron			<input checked="" type="checkbox"/>		
	Plastics	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			
	Standard Railtrack				<input checked="" type="checkbox"/>	
	Hardened Railtrack					<input checked="" type="checkbox"/>