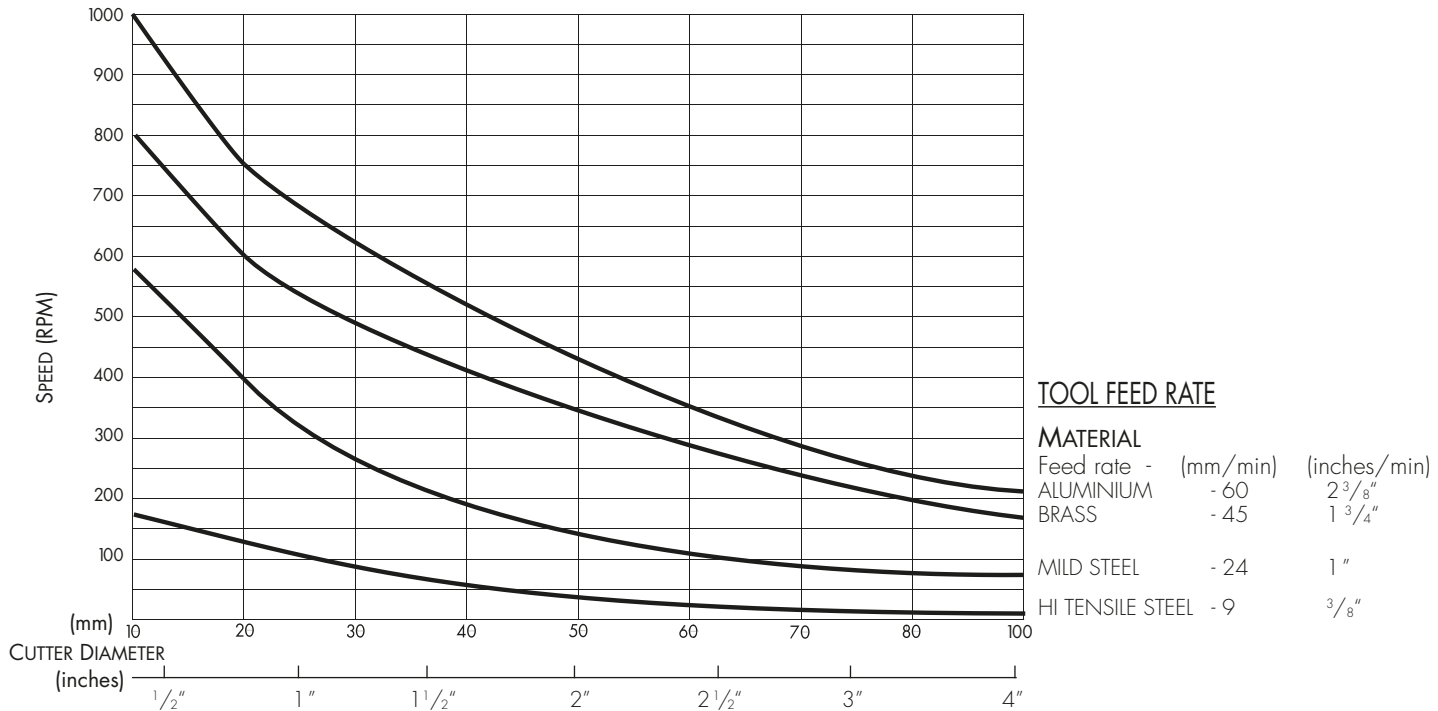


FEEDS AND SPEEDS

CUTTING SPEEDS. Suggested speed rates for varying cutter sizes/materials



PLEASE NOTE:

These figures are quoted as a starting point. Actual performance will be dictated by material type, thickness and hardness, application and cutter condition.

ENGLISH